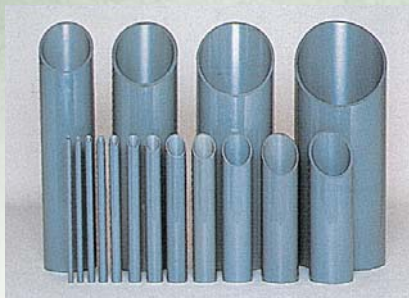


PVC PIPE



● Unplasticized Polyvinyl Chloride Pipes

VP JIS K6741 (PVC:40 ~ 300mm, HI-PVC:200 ~ 300mm)

VU JIS K6741 (PVC:40 ~ 500mm)

● VP (JIS K6741) Pipe

Unit:mm

Nominal Size (mm)	Identification	Outer diameter			Thickness		Approximate Inner diameter	Length	Calculated Weight (kg/m)	HI-VP PIPE
		Basic Dimension (mm)	Max. Min. Tolerance	Average Tolerance	Min. Dimension	Tolerance				
13	VP 13	18	±0.2	±0.2	2.2	±0.6	13	4,000	0.174	●
16	VP 16	22	±0.2	±0.2	2.7	±0.6	16	4,000	0.256	●
20	VP 20	26	±0.2	±0.2	2.7	±0.6	20	4,000	0.310	●
25	VP 25	32	±0.2	±0.2	3.1	±0.8	25	4,000	0.448	●
30	VP 30	38	±0.3	±0.2	3.1	±0.8	31	4,000	0.542	●
40	VP 40	48	±0.3	±0.2	3.6	±0.8	40	4,000	0.791	●
50	VP 50	60	±0.4	±0.2	4.1	±0.8	51	4,000	1.122	●
65	VP 65	76	±0.5	±0.3	4.1	±0.8	67	4,000	1.445	●
75	VP 75	89	±0.5	±0.3	5.5	±0.8	77	4,000	2.202	●
100	VP100	114	±0.6	±0.4	6.6	±1.0	100	4,000	3.409	●
125	VP125	140	±0.8	±0.5	7.0	±1.0	125	4,000	4.464	●
150	VP150	165	±1.0	±0.5	8.9	±1.4	146	4,000	6.701	●
200	VP200	216	±1.3	±0.7	10.3	±1.4	194	4,000	10.129	●
250	VP250	267	±1.6	±0.9	12.7	±1.8	240	4,000	15.481	●
300	VP300	318	±1.9	±1.0	15.1	±2.2	286	4,000	21.962	●



VP-Straight Pipe



HI-VP-Straight Pipe

● VU (JIS K6741) Pipe

Unit:mm

Nominal Size (mm)	Identification	Outer diameter		Thickness		Approximate Inner diameter	Length	Calculated Weight (kg/m)
		Basic Dimension (mm)	Average Tolerance	Min. Dimension	Tolerance			
40	VU 40	48	±0.2	1.8	±0.4	44	4,000	0.413
50	VU 50	60	±0.2	1.8	±0.4	56	4,000	0.521
65	VU 65	76	±0.3	2.2	±0.6	71	4,000	0.825
75	VU 75	89	±0.3	2.7	±0.6	83	4,000	1.159
100	VU100	114	±0.4	3.1	±0.8	107	4,000	1.737
125	VU125	140	±0.5	4.1	±0.8	131	4,000	2.739
150	VU150	165	±0.5	5.1	±0.8	154	4,000	3.941
200	VU200	216	±0.7	6.5	±1.0	202	4,000	6.572
250	VU250	267	±0.9	7.8	±1.2	250	4,000	9.758
300	VU300	318	±1.0	9.2	±1.4	298	4,000	13.701
350	VU350	370	±1.2	10.5	±1.4	348	4,000	18.051
400	VU400	420	±1.3	11.8	±1.6	395	4,000	23.059
450	VU450	470	±1.5	13.2	±1.8	442	4,000	28.875
500	VU500	520	±1.6	14.6	±2.0	489	4,000	35.346

Notes:

- 1.The maximum outer diameter (minimum outer diameter) is the largest(smallest) of outer diameter measurement at a location.
- 2.The average outer diameter is the average for outer diameter measurements made in a direction other than two parallel directions or a circumference measurement divided by 3.142.
- 3.The mass per unit length (m) in the table, which was calculated using a specific gravity of 1.43, is only for information, not part of the standards.
- 4.The length tolerance is ±10mm.
- 5.Pipe HI-VP conform to the JIS K6742 standard. (13mm~150mm)
6. Water Pipes (JIS K6742) are available.(13mm ~150mm)



Single-adhesion receptacle straight Pipe



Single-rubber ring receptacle straight Pipe